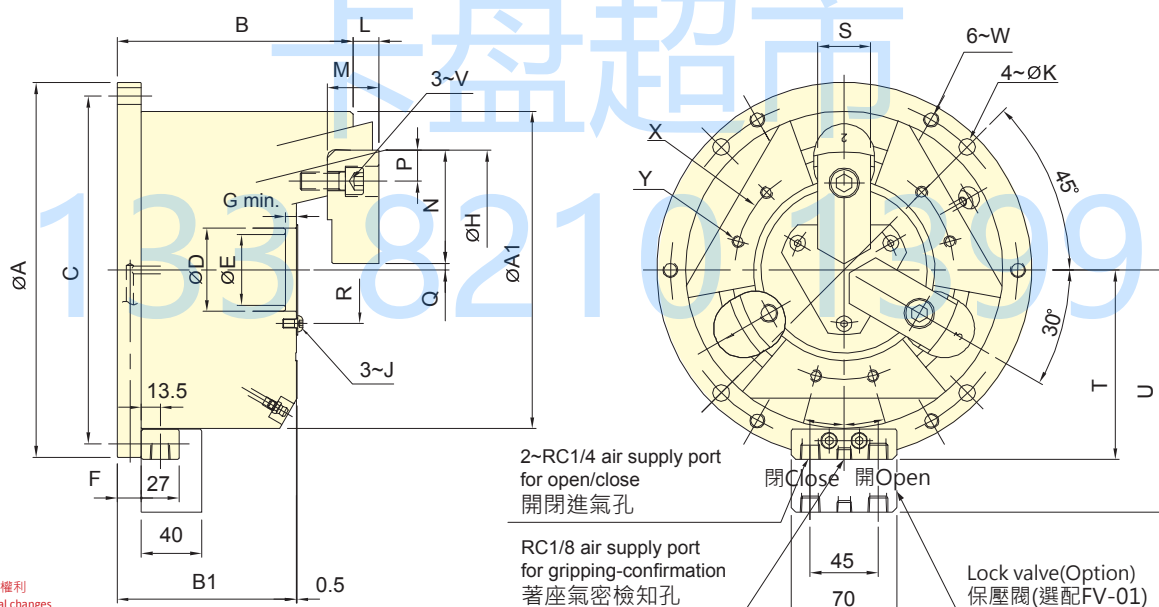




- 內建油壓缸，當使用氣壓做為動力源時，可選配保壓閥組件。
- 立置式夾頭可同時將工件做徑向夾持與軸向後拉，使工件不上浮並緊貼座金基準面。適合鑽床、銑床或切削中心機使用。
- 高剛性硬化處理的本體與圓柱後拉機構，並經過軸孔精搪，確保高夾持精度與耐用度，適合重切削場合。
- 可與立置夾頭座板組合進行加工。
- Build-in hydraulic cylinder; it can also work with lock valve and be driven by air pressure.
- Radial clamp and axial pull down at the same time, keep the workpiece attaching close to the base surface of the chuck.
- Almost no workpiece uplifting displacement.
- Suitable for drilling, milling and other machines.
- The body with heat treatment and the organization of cylinder pull-down and fine boring, which guarantee to the high clamping precision and durableness, it's suitable for heavy duty machining.
- Can work together with multi-plate.
- 氣密檢知 (選配)。
- Air-tight pressure detect function is optional.



保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號	爪行程 (直徑)	夾持直徑		最大夾持力		最大使用壓力		最低使用壓力	空氣消耗量	重量
		最大	最小	氣壓	油壓	氣壓	油壓		使用壓力 6.0 kgf/cm²	
Model	Jaw stroke (Dia.)	Chucking Dia.		Max. clamping force		Max. pressure		Min. pressure	Air consumption	Weight
		Max.	Min.	Pneumatic	Hydraulic	Pneumatic	Hydraulic			
		mm	mm	mm	kN(kgf)	kN(kgf)	MPa(kgf/cm²)	MPa(kgf/cm²)	kgf/cm²	lit (at 6.0 kgf/cm²)
SU-304	3	60	5	6.7(683)	16.0(1632)	0.6(6)	1.3(13)	2	0.26	7.4
SU-306	5	105	31	18.5(1886)	40.0(4079)	0.6(6)	1.3(13)	2	0.58	18.0
SU-308	5	132	32	37.0(3773)	80.0(8158)	0.6(6)	1.3(13)	2	1.02	31.5

外型尺寸 DIMENSIONS

Model	A(h7)	A1	B	B1	C	D(H6)	E	F	G	H(H6)	J	K	L max.	L min.
SU-304	148	110	101.5	83.5	130	32	24	15	4.5	84	M5	9	7	1
SU-306	206	168	136.5	104	188	35	25	18	6	129	M5	11	15	5
SU-308	248	210	152	115	230	55	45	18	7	156	M6	11	17	7

Model	M	N	P	Q max.	Q min.	R	S	T	U	V	W	X (p.c.d)	Y
SU-304	17	40	9.5	2.75	1.25	42	20	75.5	110.5	M6	M8x1.25	62	6~M5x10
SU-306	30	50	17	15.75	13.25	49	30	104.5	139.5	M10	M10x1.5	72	6~M6x12
SU-308	34	63	20.5	16.25	13.75	71	35	125.5	160.5	M12	M10x1.5	95	6~M6x12